

## 3-Flute 45°



AlTiN Coated

### 3-Flute 45° Helix, Regular Length, Square & Corner Radius

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlTiN Coated Part #
1/8	.1250	1/2	1-1/2	—	1/8	<a href="#">RE17508</a>
1/8	.1250	1/2	1-1/2	.010	1/8	<a href="#">RE20208</a>
3/16	.1875	5/8	2	—	3/16	<a href="#">RE17512</a>
3/16	.1875	5/8	2	.010	3/16	<a href="#">RE20212</a>
1/4	.2500	3/4	2-1/2	—	1/4	<a href="#">RE17516</a>
1/4	.2500	3/4	2-1/2	.020	1/4	<a href="#">RE20216</a>
5/16	.3125	13/16	2-1/2	—	5/16	<a href="#">RE17520</a>
5/16	.3125	13/16	2-1/2	.020	5/16	<a href="#">RE20220</a>
3/8	.3750	1	2-1/2	—	3/8	<a href="#">RE17524</a>
3/8	.3750	1	2-1/2	.020	3/8	<a href="#">RE20224</a>
1/2	.5000	1-1/4	3	—	1/2	<a href="#">RE17532</a>
1/2	.5000	1-1/4	3	.040	1/2	<a href="#">RE20232</a>
5/8	.6250	1-5/8	3-1/2	—	5/8	<a href="#">RE17540</a>
5/8	.6250	1-5/8	3-1/2	.040	5/8	<a href="#">RE20240</a>
3/4	.7500	1-5/8	4	—	3/4	<a href="#">RE17548</a>
3/4	.7500	1-5/8	4	.040	3/4	<a href="#">RE20248</a>

Carbide Endmills



Speeds & Feeds page 191.

Tolerances	Diameter	Shank	Radius
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8"-3/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001